Date

Friday, 27/04/2007 12:43:20 PM

Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 32023 **Estimate Number** : 11639

:NA P.O. Number This Issue

S.O. No. :NA : 27/04/2007

Type

Prsht Rev. : NC

: 23/04/2007 First Issue

: NIA **Previous Run**

Written By

Comment

Checked & Approved By

: LABEL PLATE **Drawing Name**

: D2983 **Part Number** : D2983 REV A **Drawing Number**

Project Number : N/A **Drawing Revision**

Material

: 07/05/2007 **Due Date**

Qty:

10 Um: Each

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

SHEAR

Comment: SHEAR

Make as per Dwg D2983

Deburr

M5052H32S032 2.0

5052-H32 .032 Sheet



Comment: Qty.:

1.9332 sf(s)/Unit Total: 19.3316 sf(s)

: SMALL /MED FAB

New issue EC

5052-H32 .032 Sheet

Material: 5052-H32 or 6061-T6 0.032" thick

M103321

07/06/14

3.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2983

Dwg Rev: Prog Rev:

2-Deburr if necessary

4.0 QC2

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Date: User:

Friday, 27/04/2007 12:43:20 PM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 32023

Part Number: D2983

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

QC8

SECOND CHECK

Comment: SECOND CHECK



6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #1



8.0

PACKAGING 1

Comment: FINAL INSPECTION/W/O RELEASE



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

9.0 QC21



Job Completion



U A-26-29

Form intocess:

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LABEL PLATE	-				
Description Comment: Chip: 19332 stisy. Seq. # Machino or operation: Description :		ohnatan			
Description	Source Rill St	Proc	ess Sheet		
Description	0	CLI DAPONI Dort Holicontoro Sonvices	Drawing Name	· LAREL PLATE	
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Description Comment					
Drawing Number D2983 REV A Project Number D7983 REV A Project Number NA Naterial Na		. 11000	Part Number	: D2983	
Trait Rev. : NC Type : SMALL MED FAB Drawing Revision : A Natorial Due Date : 5/7/2007		: 4/23/2007 S.O. No. :			
irst issue : // Type : SMALL MED FAB Drawing Revision : A Material : Formulated Run			_	•	
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Seq. #: Machine Or Operation: Description:	Comment	, , , ,	_		
Seq. #: Machine Or operation:	Additional Product				
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Page_1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	В	y	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					-			
Part No		PAR #: Fault Category: NC	R: \	′es_(1	No DQA	: =	Date: _d	D118627
			Q	A: N/	/C Closed	:	_ Date: _	

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	,	Corrective Action Section B	Verification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
07/06/14	2,0	One part was Scrap because the jet offset had to be change to 0,019 instead of 0,015	Pasiur	Scrap cleshoy, replace	5AD 9/06/14	2706-15	Taxar	Towny
	-							

NOTE: Date & initial all entries

Date: , - .

Monday, 4/23/2007 3:41:57 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 32023

Part Number: D2983

Job Number:



Comment: FINAL INSPECTION/W/O RELEASE

Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE



Job Completion



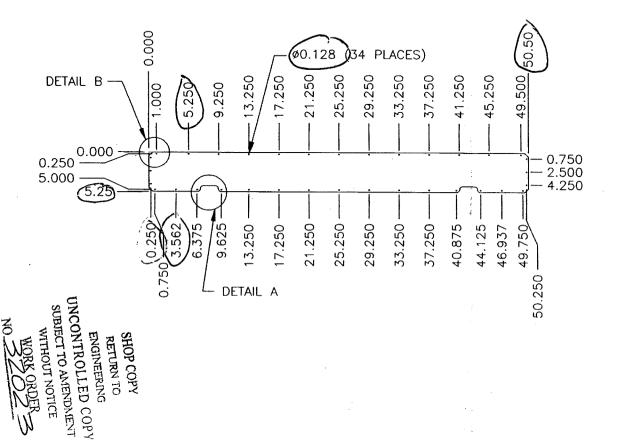
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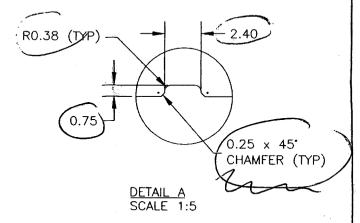
Dart Aerospace Ltd

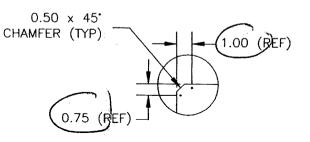
W/O:		WORK ORDER CI	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	·	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _	

					QA: N/0	C Closed:							
NCR:			WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section	Verification		A						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector					
	1					1							

NOTE: Date & initial all entries







DETAIL B SCALE 1:5

MATERIAL: 5052-H32/H34 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) 0.032 THICK
FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

			440	
	Α	00.07.06	NEW ISSUE	
COPYRIGHT @ 2000 BY DART AEROSPACE LTD.	DESIGN	DRAWN BY	DART	DART AEROSPACE LTD.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE	CHECKER	APPROVED	DRAWING NO. D2983	REV. A SHEET 1 OF 1
OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM	DATE	1	TITLE	SCALE
DART AEROSPACE LTD.	00.07.06	Ļ	LABEL PLATE	1:8

DART AEROSPACE LTD	Work Order: 32023
Will Minister Transfer	
Description: LABEL Plate	Part Number: D2983
Inspection Dwg: D2983 Rev: A	Page 1 of 1

		FIRST AR	TICLE INSF	PECTION	CHECK	KLIST				
		X, F	irst Article		Prototy	pe				
	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Cor	nments		
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Re	Date Cha	inge				Revis	ed by	Approved		
İ	New Issue RJ/RF									